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Indoor and Outdoor Banners



Special Event Experts

Standard Vinyl Nusign Fire Certificate



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Received: 03/07/2005	Completed: 03/07/2005	Letter: K	rb	P.O.#:	Test Report #:	2-55772-0-
Client's Identification	Style: B7945 Frontlit Standard. Content: Polyester. Width: 3.1m, 3.8m or 5.0m. Finish: Acrylic Top Coat. Weight: 450 g/m, 13.29 oz					
Tested For: Garland Drew Verseidag Seemee US 4 Aspen Drive Randolph, NJ 07869	Key Test: NFPA 701-2004 TM#1				150	
	Tel: 1-(973)-252-1189		Ext:			
	Fax: 1-(973)-252-1109					

PC: 0.5H

TEST PERFORMED: NFPA 701 - Standard Methods of Fire Tests for Flame Propagation of Textiles and Films - 2004 Edition - Test Method #1

PRODUCT CONFIGURATION: Single Layer; Multi Layer

RESULTS REPORTED: Initially; After 3 dry cleanings; After 5 launderings @ 160°F

RESULTS:

Specimen #	Afterflame* (seconds)	Flaming Drip (seconds)	Weight Loss (percent)	Flame Projects Above Top Of Specimen (yes/no)
1	30.0+	0	24.6	No
2	0.0	0	7.9	No
3	11.9	0	14.1	No
4	9.4	0	8.2	No
5	0.0	0	26.2	No
6	30.0+	0	17.6	No
7	11.6	0	14.7	No
8	0.0	0	12.6	No
9	0.0	0	9.1	No
10	30.0+	0	49.1	No
		Mean: 0	Mean: 18.4	

STATISTICAL VALUES: SD = 12.5 3 SD = 37.5 Mean + 3 SD = 55.9

ABBREVIATIONS USED: SD = Standard deviation.

PRECONDITIONING: 0.5 hr @ 220°F (Standard)
 24 hrs @ 68±9°F (Alternate: Material shrinks/distorts @ 220°F)

CONVERSION FACTOR: g/m² + 28.35 x .635 = oz/yd²

NOTE:

- All specimens prepared in the length direction.
- See addendum for individual specimen weights.

REMARKS: None.